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Before beginning the actual wiring, it is strongly recommended to read through these instructions to familiarize yourself with the following procedures.

OB I > V > KA T FO FK D OB J L S > I

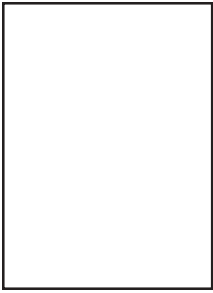
1. Unplug your kiln. Remove your control box from the kiln. Place the control box, face down on a flat surface. Protect the touchpad of your control box with a soft cloth or towel.
2. Remove the fiberglass lined heat baffle by removing the 4 sheet metal screws A the n eps D e. G → e⁻ i

terminal strip and the method of attachment. It will be necessary to install the new wiring in an identical manner. Save your screws.

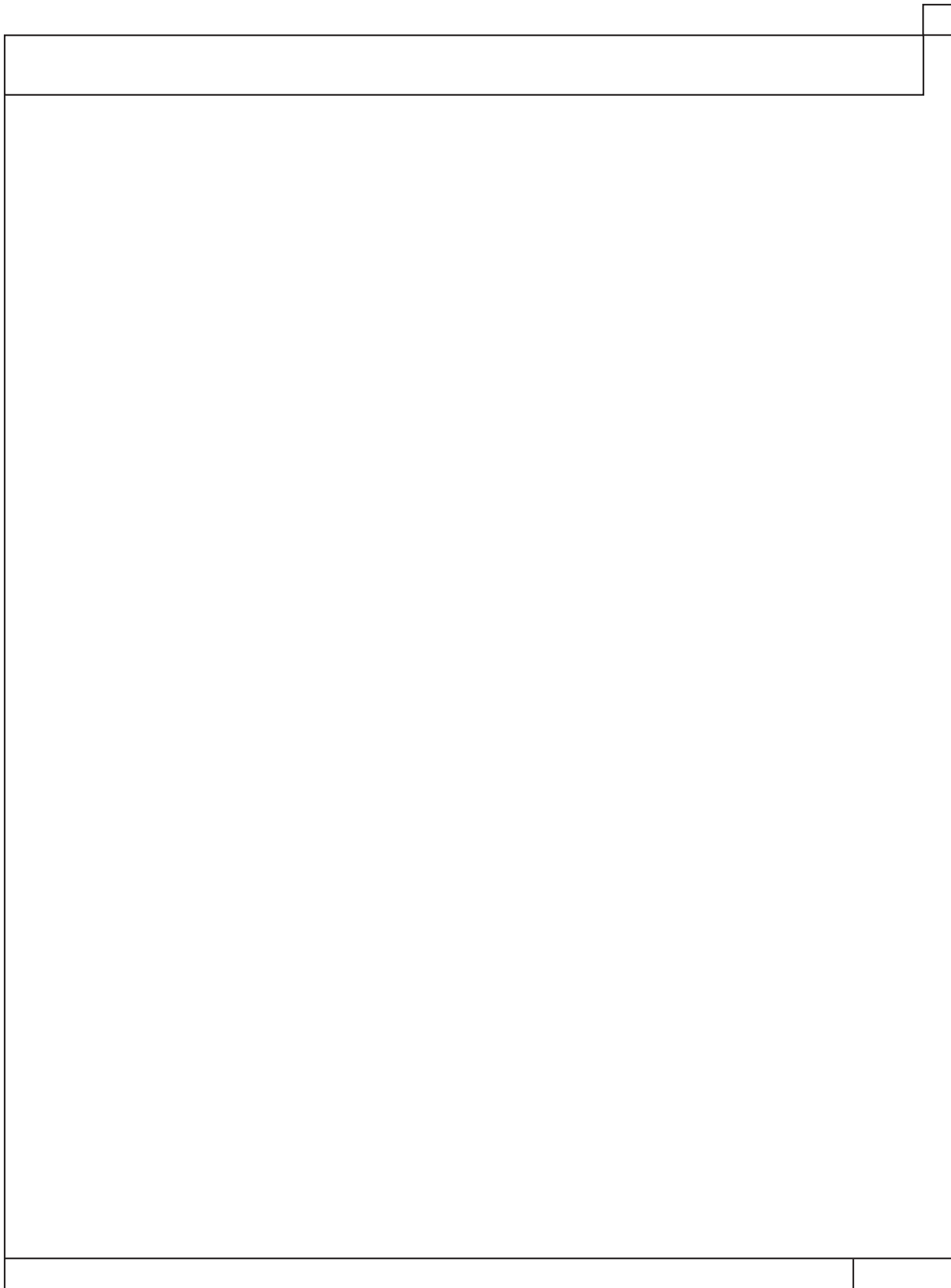
removing the six sheet metal screws holding the relays in place. Save your screws. ~ LL wires, both black and red, connected to the relays will be removed. With the relays loosened, locate the 3- base terminal block and loosen the screws holding the wires the relays in place. Note the position of the two rea

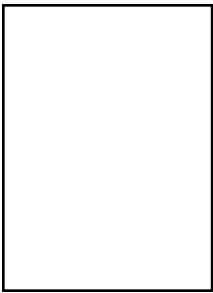
wires. These red wires must be replaced in the same manner when installing the new white wires coming from the kiln. Use a gentle side to side rocking and pulling motion to remove the following wiring connectors: Remove the top red wire from the tab. Remove the top red wire from the bottom of the tab.

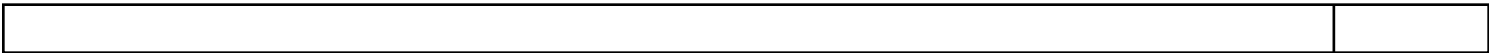
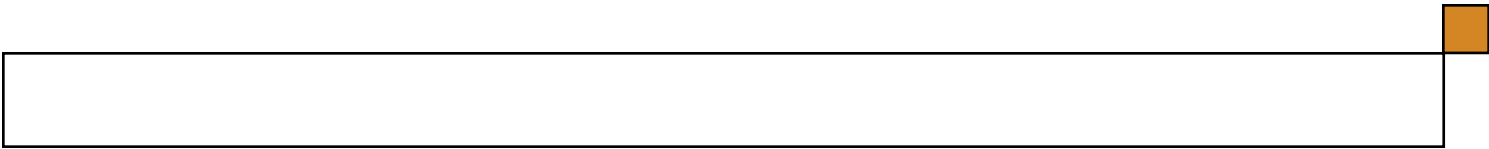




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R AY R P AC M NT CONTINU D

OBM>FOP

